

62-40
NUMBERING DEPARTMENT
JUNE 25, 1910

LIST OF PARTS COMPLETE



No. 62=40 Machine

THE SINGER MANUFACTURING COMPANY

LIST OF PARTS COMPLETE FOR NO. 62-40 MACHINE

This machine has two needles and one looper, presser foot, with guides for cording, and presser foot for guides for imitation cording or air tucking on light fabrics. Greatest distance between needles $\frac{1}{8}$ inch.

SUPERSEDES NO. 62-8 MACHINE

*46163	Arm, upper and lower (solid).....
23702	" Rock Shaft.....
38411	" " " Crank (back) with two 1497c.....
1497C	" " " " " Set Screw.....
38412	" " " " (front) with 443c.....
23724	" " " " " Pin.....
443C	" " " " " Set Screw.....
38413	" Rotary Shaft.....
38329	" " " Collar with two 457c.....
457C	" " " " " Set Screw.....
23872	" " " Flanged Bushing.....
159F	" " " " " Screw.....
4784	" " " Oil Pad (felt).....
144D	" " " Screw.....
17509	" Side Cover (lower).....
286D	" " " " Thumb Screw.....
23933	" " " (upper).....
190D	" " " " Thumb Screw.....
23873	Balance Wheel with two 430c.....
430C	" " " Set Screw.....
46278 38414	Cloth Plate.....
691F	" " " Screw (left).....
1094F	" " " (right).....
46264	" " Slide (large) with 1602E.....
38416	" " " " Spring.....
725H	" " " " " Screw.....
46265	Cloth Plate Slide (large) complete, Nos. 46264, two 38416 and four 725H.....
38418	Cloth Plate Slide (small).....
38419	" " " " Spring.....
725H	" " " " " Screw.....
38420	Cloth Plate Slide (small) complete, Nos. 38418, 38419 and two 725H.....
2102	Cord Tension Disc.....
1560C	" " " Regulating Thumb Nut.....
637F	" " " Screw Stud.....
10448	" " " Spring.....

				46278	
46266	Cloth Plate complete, Nos. 38411 , 38420 and 46265.				
38422	Crank Connecting Rod with 38423 and two 158E...				
*38423	" " " Cap.....				
158E	" " " " Screw.....				
372C	" " " Hinge Screw.....				
1518E	" " " " " Nut.....				
46110	Face Plate.....				
46111	" " Pin.....				
286D	" " Thumb Screw.....				
38425	Feed Bar with 231C and 460C.....				
23716	" " Bushing.....				
23726	" " Hinge Pin.....				
231C	" " Set Screw.....				
38426	" " Slide Block.....				
38427	" Connecting Rod with 23865 and three 1057E..				
*23865	" " " Cap.....				
1057E	" " " " Screw.....				
23866	" " " Hinge Pin (eccentric).....				
1057E	" " " " " Clamping Screw...				
46267	" Dog.....				
157D	" " Screw.....				
460C	" " Stop Screw.....				
*38127	" Eccentric.....				
*23729	" " Body.....				
443C	" " " Set Screw.....				
21331	" " Pressure Spring.....				
21332	" " " " Cap.....				
934D	" " " " " Screw.....				
196F	" " Set Screw.....				
38128	Feed Eccentric (adjustable) complete, Nos. 196F, 934D, 1103C, 21331, 21332, 23729, 38127 and two 443C.....				
38429	Feed Lifting Eccentric with two 465C.....				
46113	" " " Cover.....				
335D	" " " " Screw.....				
465C	" " " Set Screw.....				
1103C	" Regulating Screw.....				
38431	" Rocking Frame.....				
38432	" " " Bracket with two 465C.....				
123E	" " " " Screw.....				
38433	" " " Hinge Pin.....				
465C	" " " " " Set Screw.....				
46066	Looper with 590D and 38393.....				
38435	" Bell Crank.....				
38436	" " " Hinge Stud.....				
443C	" " " " " Set Screw.....				
46101	" " " Pitman with 46102, 46103 and four 187D.....				

777C	Looper Bell Crank Pitman Ball Screw Stud (lower)	
1636E	" " " " " " " "	
	Nut.....	
777C	Looper Bell Crank Pitman Ball Screw Stud (upper)	
1636E	" " " " " " " "	
	Nut.....	
*46102	Looper Bell Crank Pitman Cap (lower).....	
187D	" " " " " " Screw.....	
*46103	" " " " " (upper).....	
187D	" " " " " Screw.....	
38439	" Carrier with 1143c and two 1147C.....	
38440	" " Hinge Pin.....	
1147C	" " " " Set Screw.....	
38441	Looper Carrier Pitman complete, Nos. 1697C, 1698C and 38445 to 38447.....	
50016C	Looper Carrier Pitman Ball Screw Stud (right).....	
1518E	" " " " " " " Nut	
38442	" " " " Stud (left).....	
1147C	" " " " " Set Screw..	
*42525	" " " Cap (left).....	
187D	" " " " Screw.....	
*42524	" " " (right).....	
187D	" " " " Screw.....	
*38443	" " " End Bearing (left).....	
*38444	" " " " (right).....	
38445	" " " Head (left) Nos. 38442, 38443, 42525 and two 187D.....	
38446	Looper Carrier Pitman Head (right) Nos. 38444, 42524, 50016C and two 187D.....	
38447	Looper Carrier Pitman Rod.....	
1697C	" " " " Nut (left).....	
1698C	" " " " " (right).....	
46042	" " Rock Shaft with two 175D.....	
175D	" " " " Adjusting Screw.....	
38450	" " " " Crank (forked) with 159E.....	
159E	Looper Carrier Rock Shaft Crank Clamping Screw..	
38451	" " " " " Slide Block.....	
46043	" " " " Hinge Pin.....	
1508E	" " " " " Nut.....	
129E	" " " " " Set Screw....	
38452	" Eccentric with two 465C.....	
465C	" " Set Screw.....	
46104	" Needle Guard with 46105.....	
46105	" " " Pin.....	
229D	" " " Screw.....	
1143C	" Set Screw.....	
38453	" Shaft.....	

38454	Looper Shaft Bracket.....
123E	" " " Screw.....
391D	" " Screw
38393	" Thread Guard.....
590D	" " " Screw.....
46067	Needle Bar (hollow) for 46165.....
46165	Needle Bar complete, for $\frac{1}{32}$ in., $\frac{5}{64}$ in. and all gauges between these, Nos. 2273, 46067, 46070 and 46166.....
46051	Needle Bar for 46268.....
46268	Needle Bar complete, for $\frac{3}{32}$ in. to $\frac{1}{8}$ in. gauge, Nos. 46051 and 46269.....

NOTE.—When ordering No. 46268 state gauge required.

38456	Needle Bar Bushing.....
1133E	" " " Set Screw.....
38458	" " Connecting Link.....
38459	" " " " Hinge Stud.....
1520E	" " " " " " Nut.....
38460	" " " Stud with two 391E.....
391E	" " " " Clamping Screw.....
46166	" Clamp with 462F, for $\frac{1}{32}$ in., $\frac{5}{64}$ in. and all gauges between these, for 46165.....
46269	Needle Clamp with two 735F, for $\frac{3}{32}$ in. to $\frac{1}{8}$ in. gauge, for 46268.....

NOTE.—When ordering No. 46269 state gauge required.

46070	Needle Clamp Gib for 46165.....
2273	" " Pin for 46165.....
462F	" " Screw for 46166.....
735F	" Set Screw for 46269.....
46050	" Guard.....
190D	" " Screw.....
17540	Presser Bar.....
38464	" " Bushing (lower).....
1133E	" " " " Set Screw.....
38456	" " " (upper).....
1133E	" " " " Set Screw.....
17541	" " Lifter.....
17542	" " " Hinge Pin.....
38466	" " Lifting Bracket with 453c and 892c.....
892C	" " " " Adjusting Screw.....
453C	" " " " Set Screw.....
38467	" " Spring (flat).....
38468	" " " Stud.....
15261	" " Stop Collar with 237F.....
237F	" " " " Set Screw.....

18055	Presser Foot Hinge Pin.....	
23859	" " Plate.....	
46270	" " Shank.....	
46271	Presser Foot (hinged) complete, for general work, Nos. 18055, 23859 and 46270.....	
18055	Presser Foot Hinge Pin.....	
23777	" " Plate.....	
46270	" " Shank.....	
46272	Presser Foot (hinged) complete, for imitation cord- ing and tucking, Nos. 18055, 23777 and 46270	
18055	Presser Foot Hinge Pin.....	
23778	" " Plate.....	
46270	" " Shank.....	
46273	Presser Foot (hinged) complete, for cording, Nos. 18055, 23778 and 46270.....	
46191	Presser Foot Guide (left).....	
223F	" " " " Set Screw.....	
46192	" " " (right).....	
1076F	" " " " Set Screw.....	
46193	" " " Holder with 223F and 1076F....	
176D	" " Screw.....	
574D	Pressure Regulating Thumb Screw.....	
1539D	" " " " Lock Nut.....	
46169	Slack Thread Controller.....	
460C	" " " Set Screw.....	
2102	Tension (under thread) Disc.....	
1560C	" " " Regulating Thumb Nut.....	
916F	" " " Screw Stud.....	
10148	" " " Spring.....	
17547	" " " Thread Guide.....	
2102	" (upper thread) Disc.....	
1560C	" " " Regulating Thumb Nut.....	
916F	" " " Screw Stud.....	
2103	" " " Spring.....	
17547	" " " Thread Guide.....	
38225	Thread (under) Eyelet (back).....	
190D	" " " " Screw.....	
38284	" " " (front).....	
46049	" " Nipper Cam with 465C.....	
465C	" " " Set Screw.....	
38210	" " " Spring (lower).....	
38211	" " " " (upper).....	
46247	" " " " Stop.....	
176F	" " " " Screw.....	
38475	" " Take-up with 465C.....	
465C	" " " Set Screw.....	
38478	" " " Staple with two each 590D and 38481.....	

46040	Thread (under) Take-up Staple Bracket with 910c.
910c	" " " " " Screw.....
46041	" " " " " Spring.....
190D	" " " " " Screw.....
910C	" " " " " Stop Screw.....
38481	" " " " " Thread Guard.....
590D	" " " " " " " Screw
38482	" " " " " Stripper.....
207D	" " " " " Screw.....
38476	" " " " " Thread Guard (left).....
207D	" " " " " " " Screw
38477	" " " " " " (right).....
207D	" " " " " " " Screw
38483	" (upper) Controller.....
206F	" " " " " Screw.....
46170	" " " " " Eyelet.....
190D	" " " " " Screw.....
46171	" " " " " Take-up with 223D.....
223D	" " " " " Clamping Screw.....
46274	Throat Plate (flush) with 665D and 46075, for 46267.
46275	" " " " " Body for 46276 and 46277.....
23788	" " " " " Slide, for imitation cording and tuck- ing, for 46276.....

NOTE.—When ordering No. 23788 give height of tongue.

23787	Throat Plate Slide for cording, for 46277.....
23789	" " " " " Stop for 46276 and 46277.....
46276	Throat Plate complete, for 46267, for imitation cording and tucking, Nos. 665D, 23788, 23789, 46075 and 46275.....

NOTE.—When ordering No. 46276 give height of tongue.

46277	Throat Plate complete, for 46267, for cording, Nos. 665D, 23787, 23789, 46075 and 46275.....
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NOTE.—Nos. 23787, 46274 and 46276 are sent with this machine unless otherwise specified on order.

691F	Throat Plate Screw.....
46075	" " " " " Thread Retainer.....
665D	" " " " " Screw.....

ACCESSORIES

2015	Machine Cushion (rubber).....
—	1¾ in. Wood Screw No. 16, to secure machine to table.....
35859	Oiler with Cap and 35861.....
35860	" 35859 filled with oil.....
35861	" Spout, 3½ in. long.....
26026	Screw Driver.....
38487	Threading Wire.....
35095	Tweezers, 6 in.
8908	Wrench for 1520.....
23766	" " 1508, 1518 and 1636.....
4822	" " 1697 and 1698.....

FOOT LIFTER PARTS

6439	Chain, 36 in. to 45 in.
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NOTE.—When ordering No. 6439 give length required.

4879	Chain Connecting Link for 4885.....
23759	Lifting Lever.....
802D	" " Hinge Screw.....
23761	" " Spring.....
1002D	" " Stop Screw.....
4881	Treadle.....
4882	" Shaft.....
4883	" Spring.....
4884	" Stand.....
4885	Treadle complete, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16.....
23769	Foot Lifter complete, Nos. 802D, 1002D, 4885, 6439, 23759 and 23761.....

KNEE LIFTER PARTS

23759	Lifting Lever.....
23760	" " Connecting Rod for 23768.....
38384	" " " " " 38385.....
802D	" " Hinge Screw.....
23761	" " Spring.....
1002D	" " Stop Screw.....
2763	Rock Shaft.....
12242	" " Hanger with two wood screws 1 in. No. 10.....

6335	Rock Shaft Knee Arm.....
6336	Rock Shaft Knee Arm complete Nos. 2766, 2767 and 6335.....
2766	Rock Shaft Knee Arm Hub with 356C.....
356C	" " " " " Set Screw.....
2767	" " " Plate with 356C.....
356C	" " " " " Set Screw.....
6337	" " Lifting Bracket with two 356C.....
7125	" " " " " Hook.....
356C	" " " " " Set Screw.....
356C	" " " " " Set Screw.....
2770	" " Stop Dog with 356C.....
356C	" " " " " Set Screw.....
23767	Rock Shaft complete, Nos. 2763, 2770, 6336, 6337, 7125 and two 12242.....
23768	Knee Lifter complete (power table) Nos. 802D, 1002D, 23759 to 23761 and 23767.....
38385	Knee Lifter complete (bench stand) Nos. 802D, 1002D, 23759, 23761, 23767 and 38384.....

THREAD UNWINDER

FOR THREE LARGE SPOOLS OR THREE LARGE CONES OF THREAD

27623	Spool Pin.....
155C	" " Set Screw.....
41434	" Rest.....
41435	" " 41434 with 1149C and three each 155C and 27623.....
1149C	Spool Rest Set Screw.....
27940	" Stand with 453C.....
41514	" Weight, 4 in. diam., with 41515.....
41515	" " Centre Pin.....
27739	Thread Cone (wood).....
41436	" Guard.....
41437	" " Rod, 30 in. long, with 735C.....
453C	" " " Set Screw.....
735C	" " Set Screw.....
41438	Thread Unwinder complete, Nos. 27940, 41435 to 41437 and three each 27739, 41514 and wood screws 1 in. No. 12.....

